Shanghai Autotec International Corp



Autotec A Service International

Index





Company in numbers





Autotec Europe



Products Overview





4

Manifold Absolute Pressure Sensor



Manifold absolute pressure sensors are employed in the air intake manifold to measure the engine load by detecting the sub pressure as well as the turbo charge pressure.

The sensor generates a signal that is proportional to the amount of vacuum in the intake manifold. The pressure measurement allows a calculation of air to fuel ratio.



Sensing Method	Range	Accuracy	Thermal Range	Response Time
Piezoresistive silicon strain gauged	10-115 kPa or 50-300 kPa (for diesel engine)	±1,5% or ±3,5% (for diesel engine)	-40°C ÷ 125°C	1ms or 20ms (for diesel engine)

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(O)
\setminus

Engine intake manifold		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
Failure consequences: A rich fuel	After Market (5 types in EU)	12.000	3.000	253.499	78.430
condition, which may cause spark	OE			110.400	



Failure consequences: A rich fuel condition, which may cause spark plug fouling. Loss of power and/or fuel economy due to retarded timing and an excessively rich fuel ratio.

OE Customers:

(2 type)







Produced in Shanghai Plant

Crankshaft Position Sensor



The CRK sensor provides the ECM with crankshaft position so that it can determine the correct injection and ignition sequence. The relationship between camshaft (CAM) and crankshaft (CRK) signal is very important for proper ignition sequencing to occur.

Sensing Method	Range	Accuracy	Signal Output	Thermal Range
Magnetic Hall	Min. 1,65V, 416R Min. 0,5V, Max 4,5V	±10% ±1%	1,65VAC ÷ 2,65VAC 0VAC ÷ +0,5VAC 4,5VAC ÷ +5VAC	-40°C ÷ 180°C



OE Customers:







Camshaft Position Sensor



The CAM sensor provides the ECM with camshaft position so that it can determine the correct injection and ignition sequence. The relationship between camshaft (CAM) and crankshaft (CRK) signal is very important for proper ignition sequencing to occur.

> Produced in Shanghai Plant

Sensing Method	Range	Accuracy	Signal Output	Thermal Range
Hall	Min. 0,5V, Max. 4,5V	± 1%	0VAC ÷ +5VAC 4,5VAC ÷ +5VAC	-40°C ÷ 180°C

\bigcirc	Near the timing chain cover		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
•	Failure consequences:	After Market (23 types EU)	22.800	1.700	485.685	293.060
<u>/!\</u>	Poor engine performances, intermittent stalling.	OE (6 types)			892.000	335.000

OE Customers:







Knock Sensor



When an ignition system with advance electronic control is optimized for best performance and economy, it can, under some conditions, be set sufficiently far advance to cause a condition known as "knocking". Under these conditions premature high-rate combustion ("detonation") takes place, which, because of the rapid pressure increase, can quickly cause physical damage to vulnerable structures within the combustion chamber, such as the piston crown. For this reason it is desiderable to operate an electronically controlled ignition as close to the knock limit as possible.

Trough the know sensor signals the ECM reduces the cylinder pressure or reduce the combustion temperature.

Sensing Method	Range	Accuracy The		Thermal Range		Respons	e Time
Piezoelectric accelerometer	5-10Khz up to 1000g	N.A.		-40°0	C ÷ 150°C	Depends resonant	on the frequency
O Cylinder head	l.		EURO Last Yeai	PE 3 rs	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
✓ Failure consect	Failure consequences: pinging noise from the engine during acceleration, increase fuel						
noise from the acceleration, i						303.008	230.008
consumption, engine damage.		OE Custom	ers:	O lega Motor	WULING MOTORB 五夏汔车	して した こで いた に 、 、 、 、 、 、 、 、 、 、 、 、 、	NTROD ONTROD 已科技





Oil Pressure Switch



Oil pressure switches are typically used as an actuator which directly activates the oil warning light in driver dashboard when the oil pressure in the engine will fall below the preset critical level or brings a signal to the ECU (engine control unit), so to be warned about low pressure of engine oil and prevent damage to the engine.

> Produced in Wenzhou Plant #1

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Thermistor (NTC)	0,4bar ± 0,1 bar	±8%	-40°C ÷ 150°C	10 sec.







Coolant Temperature Sensor



The coolant temperature sensor measures the temperature of the engine coolant and interfaces with the electronic engine control module. It provides feedback to the ECM regarding the temperature of the coolant at a single point on the engine.

Produced in Wenzhou Plant #1

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Thermistor (NTC)		±10%	-40°C ÷ 160°C	10 sec.



Service International



Thermostat



It is a component which senses the temperature of a system so that the system's temperature is maintained near a desired *setpoint*. Thermostat accelerates engine warm-up and regulates the engine's operating temperature.

> Produced in Wenzhou Plant #2

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Bimetal Mechanical Expanding Vax		±2%	-40°C ÷ 150°C	10 sec.



Generally near the engine and the upper hose that runs from

\checkmark	the radiator.		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
•		After Market (199 types EU)	230.000	40.000	1.038.916	55.536
①	Failure consequences: bad fuel economy, increasing engine wear.	OE (2 types)			775.000	120.500

OE Customers:







Air Temperature Sensor



It monitors the temperature of the air entering the engine. The engine computer needs this information to estimate air density so it can balance air air/fuel mixture. Colder air is more dense than hot air, so cold air requires more fuel to maintain the same air/fuel ratio. The PCM changes the air/fuel ratio by changing the length (on time) of the injector pulses.

Produced in Wenzhou Plant #1

Sensing Method	Range	Accuracy Thermal Range		Response Time
Thermistor (NTC)		±10%	-40°C ÷ 160°C	10 sec.





		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
ailure consequences: rich fuel nixture (excessive fuel onsumption) bence elevated CO	After Market (27 types EU)		5.000	20.064	17.850
	OE (2 types)			19.604	19.604
missions.					









Radiator Fan Switch



It activates the electric-blower (fan), forcing the passage of air through the radiator and causing the reduction of cooling fluid temperature. It can also activate warning lamps or alarms. This alerts a driver of possible overheating in the cooling system.

> Produced in Wenzhou Plant #1

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Thermistor (NTC)		±5°C	-40°C ÷ 150°C	10 sec.



In the cooling circuit, usually at or near the radiator, and operates with the temperature variation.



Failure consequences: High fuel consumption, power loss, overheating. Warning light Engine Check. Difficulties starting the engine. Increased emissions.

	EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
After Market (92 types EU)	120.000	20.000	609.812	208.961
OE				





ABS Wheel Speed Sensor



They are used to measure the rotation of wheel or the speed of vehicle. ABS sensor is required on all the four wheels so that the signals generated by them can be used by the ECU to adjust the braking force on the wheels.

Produced in Wenzhou Plant #1

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Hall or Magnetic	0,5-1,7mm	±7%	-40°C ÷ 150°C	

(\circ)	Along with the wheel hub.		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
•	Failure consequences: Lighting of	After Market (152 types EU)		1.800	19.600	17.100
the ABS control lamp, storing of an error code, locking of the	OE (2 types)			396.930	346.130	
	wheels during braking pseudo					

wheels during braking, pseudo control, failure of other systems.







Product





A relay is an electrically operated switch. Relays use an electromagnet to mechanically operate a switch. Relays are used where it is necessary to control a circuit by a separate low-power signal, or where several circuits must be controlled by one signal.

Produced in Wenzhou Plant #2

Sensing Method	Range	Accurancy	Thermal Range	Response Time
	From 10A to 200A	N.A.	-40°C ÷ 150°C	10 ms

\bigcirc	Harness and cables		EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
•	Failure consequences: false	After Market (531 types EU)	5.675.000	2.093.000	9.083.000	2.842.000
<u>/!\</u>	contacts or interruptions of circuit.	OE				

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Product – Engine Sensor System



Oxygen Sensor



Oxygen Sensor installs in exhaust manifold (in front of and rear three-way catalytic converter), used to monitor the oxygen content in the exhaust gas of engine and feed back the signal voltage to ECU, so as to adjust the amount of Fuel injection, make the air-fuel ratio reach the best status (14.7), improve the combustion efficiency and reduce the emission of harmful gas (such as: CO, HC and NOx).



Sensing Method	Working temperature		
zirconia part sensing the oxygen content in the exhasut	more than 350 °C		



Front of and rear of three-way catalyst.



Failure consequences: Trouble light on; fuel comsumption increased, emission of harmful gas increased; may cause damage to the expensive threeway catalyst.

EUROPE WORLD EUROPE WORLD Last 3 Last 3 Last Last Years Year Years Year After 265,840 100,500 879,036 357,823 Market OE 100,000

OE Customers:







Product – Engine Sensor System

4

NOx Sensor



Using zirconia (ZrO2) thick film technology, DANRUI NOx sensors are capable of measuring NOx density in motor vehicle exhaust gas. Attached directly to vehicle exhaust pipes, these NOx sensors allow precise measurements of NOx concentration in exhaust gas for extended periods.



20,000

20,000

Sensing Method	Range	Accuracy	Т	hermal Range	Respons	e Time
Electrochemistry sensor	0~100ppm 100~1500ppm	Within 10 PPM (0~100ppm); within 10 % (100~1500ppm)	-	40°C ÷ 125°C	≤ 1200n	ns
SCR Exhaust System	gas Purification		EUROPE Last 3 Years	E EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
		After Market	12,000	8,000	24,000	18,000

OE



Failure consequences: Wrong working condition may results in uncontrollable urea dosage of SCR Exhaust gas Purification System, and may causes engine stop.

(2 type) OE Customers:





Product – Engine Sensor System



enzhou Plant

EGR Valve



Exhaust Gas Recirculation (EGR) is a nitrogen oxide (NOx) emissions reduction technique used in petrol/gasoline and diesel engines. EGR works by recirculating a portion of an engine's exhaust gas back to the engine cylinders. This dilutes the O2 in the incoming air stream and provides gases inert to combustion to act as absorbents of combustion heat to reduce peak in-cylinder temperatures. NOx is produced in a narrow band of high cylinder temperatures and pressures.

Sensing Method	Range	Accuracy	Thermal Range	Response Time
Piezoresistive silicon strain gauged			-40°C ÷ 125°C	



On top of inlet manifold



Failure consequences: A poor engine performance, if it's stuck open cause poor idling, engine misfiring and stalling. If the valve is stuck closed, a nitrogen oxide builds up resulting in knocking and incorrect engine timing.

	EUROPE Last 3 Years	EUROPE Last Year	WORLD Last 3 Years	WORLD Last Year
After Market (5 types in EU)	210.000	80.000	265.490	100.430
OE (2 type)				

OE Customers:





Brake Light Switch



It is the simple mechanical type mounted close to the brake pedal arm. When the pedal is depressed, the switch automatically closes to turn on the brake lights. The other type of switch works hydraulically and is operated by the pressure of fluid in the pipes when the brake is applied.

Brake Wear (Pad) Sensor



It is used to warn the user and/or owner of a vehicle that the brake pad is in need of replacement. The main area of use for this is on motor vehicles with more than three wheels.

PDC Park Distance Control Sensors



They are proximity sensors for road vehicles designed to alert the driver to obstacles while parking. These systems use either electromagnetic or ultrasonic sensors.





EGT Exhaust Temperature Gas Gauce Sensor



An exhaust gas temperature gauge (EGT gauge) is a meter used to monitor the exhaust gas temperature of an internal combustion engine in conjunction with a thermocouple-type pyrometer. By monitoring EGT, the driver can get an idea of the vehicle's air-fuel ratio.

Ignition Coil



An ignition coil (also called a spark coil) is an induction coil in an automobile's ignition system that transforms the battery's low voltage to the thousands of volts needed to create an electric spark in the spark plugs to ignite the fuel. Some coils have an internal resistor, while others rely on a resistor wire or an external resistor to limit the current flowing into the coil from the car's 12-volt supply.

Electrical Thermostats



Service International

A thermostat is a component which senses the temperature of a system so that the system's temperature is maintained near a desired set-point. A thermostat can often be the main control unit for a heating or cooling system, in applications ranging from ambient air control, to such as automotive coolant control.



Development Platform





Laboratory





Autotec Production











Introduction of **KEBODA**[®] Creating Value, Sharing Progress





Shanghai KEBODA Technology

- Headquarter
- Electronics Manufacturing Center
- Electronic research and development Center











Wenzhou KEBODA

Auto Electrics

Zhejiang KEBODA

Engine PartsAuto electronicsEquipment(R&D,M)

Chongqing KEBODA

- Automotive Sensor(FLS)
- AGS

KSK(JV)

KEM(JV)

- •Wiring Harness
- Solenoid Actuator

Forecast: US\$ 760 Milion Next 2019

Auto Electronics

- HID Ballast
- Fuel Pump Controller
- DC/DC Inverter
- CV Break ECU

Auto Electrics

- AVS Actuator
- Latching Mechanism
- Liquid Control Valve
- Check/Regulator Valve

Engine Parts

- Electric Fuel Pump
- Mechanical Fuel Pump
- Pre-heater, Clamp
- Electronic Throttle Body
- Fuel Pump Module
- Variable oil Pump







Main Customers



E-Thermostat with KEBODA®

Thermostat adjusts the coolant volume across the radiator according to the coolant temperature , and change the coolant cycle.

By this way the cooling system adjust the engine temperature, make the engine work in a good condition.



Next 2019

Electrical Throttle Control with KEBODA

Next 2019

ETC is used in car engine, the main function is controlling the intake volume into the engine, by this way, it controls the engine speed and output power. The valve plate in ETC is closed normally, and the ETC has two feedback signals.



Variable Displacement Oil Pump with KEBODA

The role of oil pump is to provide pressure lubricating oil to the engine lubrication system to protect the normal operation of the engine movement, reduce friction, improve the service life of the engine.

Next 2019







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